



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-1800
Job Sheet 179916



Part No: SWA10A-1800

Job Qty: 2 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG SWA10A-1800 Rev 2 IPP Rev A 17.12.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/29/18	0.00	0.00	Start Up Machining		
110	Mori Seiki	2 pcs		6/29/18	0.00	0.50	MORI SL2500Y		
120	QC	2 pcs		6/29/18	0.00	0.00	QC2		
130	QC	2 pcs		6/29/18	0.00	0.00	QC8		
140	Packaging	2 pcs		6/29/18	0.00	0.00	Packaging3		
150	QC21-SA	2 Ea		6/29/18	0.00	0.00	QC21		

Part Op Descriptions: **110** - 1-Machine as per folio FB712 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1150-R4.000	17-4 SS H1150 Round Bar 4.000"	.0750 ft (.0375 ea)	90-Start up Operation	5042021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1150-R4.000	0	6	0

Part Specifications

Specifications could not be found.



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Hawkesbury, ON K6A 1K7
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Plex 6/26/18 9:54 AM dart.lacelle.linda

Container No: S084519



Part: SWA10A - 1800

Job No: 179916

Serial No/Batch: S084519

Revision: 2

Inspector:

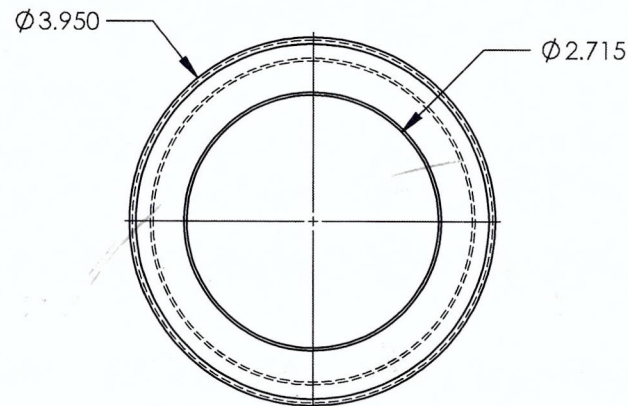
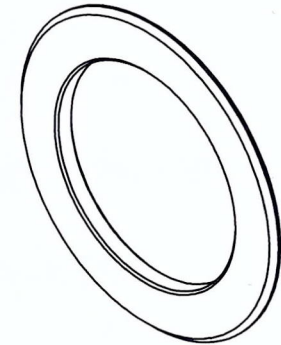
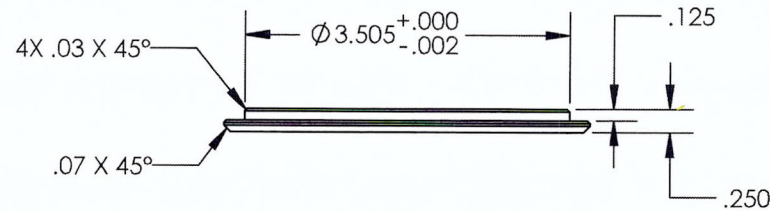
Exp Date:

Instructions:

Date: 06/26/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	AS DRAWN BY CANAM	11/13/2012	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 179916 *MJ*
180626

 RED BARN MACHINE	
TITLE COVER	
DWG NO. SWA10A-1800	
REV 2	
MAT'L S.S. 17-4	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/27/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-1800	1	COVER	S.S. 17-4	